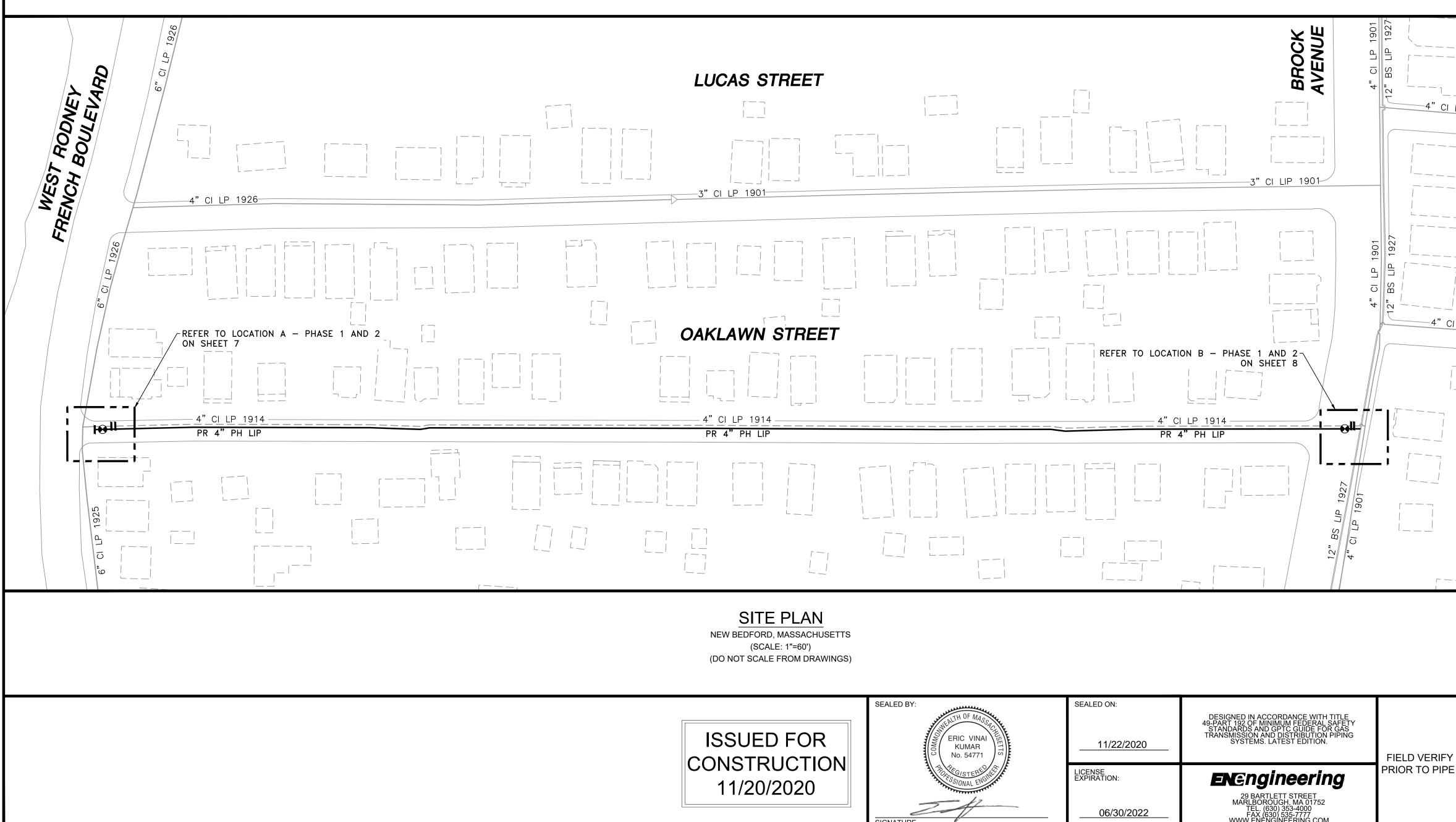
EVERSEURCE **ENERGY**

OAKLAWN STREET MAIN RELAY INSTALLATION OF 1285' OF 4" PH LIP GAS MAIN OAKLAWN STREET NEW BEDFORD, MASSACHUSETTS ENE PROJECT #: 2005881.09 EVERSOURCE PROJECT #: 4128242



SSUED FOR	SEALED BY:	SEALED ON: 11/22/2020	DESIGNED IN ACCORDANCE WITH TITLE 49-PART 192 OF MINIMUM FEDERAL SAFETY STANDARDS AND GPTC GUIDE FOR GAS TRANSMISSION AND DISTRIBUTION PIPING SYSTEMS. LATEST EDITION.	FIELD VERIFY
11/20/2020	SIGNATURE	LICENSE EXPIRATION: 06/30/2022	ENERGINEERING 29 BARTLETT STREET MARLBOROUGH, MA 01752 TEL. (630) 353-4000 FAX (630) 535-7777 WWW.ENENGINEERING.COM	PRIOR TO PIPE

	Rodney French Blud Rodney French Blud	Luces St Luc	Lucas St Lucas St Daklawn St Daklawn St Daklawn St Daklawn St Capitol St	Ferritor
		LOCUS PL NOT TO SCAL		
	SHEET NUMBER	SHEET INDEX		
	1	SITE PLAN, LOCUS PLAN AND S	SHEET INDEX	
	2	GENERAL NOTES		
LP 1919	4	INSTALLATION PLAN		
	5	INSTALLATION PLAN		
	6	INSTALLATION PLAN		
	7 8	LOCATION A - PHASE 1, 2 AN LOCATION B - PHASE 1, 2 AN		
	9	STANDARD CORROSION DETAILS		
— — – — –				
CILP 1921				
	0 ISSUED FO	OR CONSTRUCTION		B/EK CK/AP
		REVISION STAT	US	איי <i>ג</i> זיי
		EVERSCU		
L L L L L L L L L L L L L L L L L L L			ENERGY	
	OAKLAWN STREET MAIN RELAY			
		NEW BEDFORD, MASSA	CHUSETTS	
Ó DIMENSIONS E FABRICATION		NEW BEDFORD, MASSA SITE PLAN, LOCUS PLAN AN	CHUSETTS D SHEET INDEX	
	SCALE: AS NOTE DRAWN BY / DATE ZS 10/08/2020 APPROVED BY / DA EK 11/20/2020	NEW BEDFORD, MASSA SITE PLAN, LOCUS PLAN AN ED	CHUSETTS D SHEET INDEX SHEET 1(OF 9 REV. NO

GENERAL NOTES

- 1. IF ANY OF THE FOLLOWING OCCUR A DRAWING REVISION IS REQUIRED AND MUST BE APPROVED AND/OR STAMPED BY THE ENGINEER OF RECORD. CHANGES CAN BE APPROVED AND/OR STAMPED BY A PROJECT ENGINEER, BUT THE ENGINEER OF RECORD MUST BE INFORMED.
 - A. IF THE TIE IN POINT MOVES TO A DIFFERENT SEGMENT OF PIPE THAN SHOWN
 - B. IF A CHANGE IN THE LOCATION OF VALVES IS REQUIRED
 - C. IF THERE IS ANY CHANGE TO WHAT IS SHOWN ON THE DRAWING WITHIN 50 FT OF A
 - PRESSURE REGULATING STATION, DISTRICT REGULATOR, OR GATE STATION
 - D. IF A CHANGE IN PIPE SIZE, MATERIAL, FITTINGS, OR WALL THICKNESS IS REQUIRED.
- 2. MINOR CHANGES SUCH AS OFFSETS MAY NOT REQUIRE DRAWING CHANGES.
- 3. EXCAVATOR SHALL CALL DIGSAFE/CALL BEFORE YOU DIG (DIAL 811) AT LEAST 72 HOURS PRIOR TO CONSTRUCTION. SATURDAYS, SUNDAYS, AND HOLIDAYS ARE EXCLUDED FROM THE 72-HOUR TIME SPAN, NOT CONSIDERED BUSINESS WORKDAYS.
- 4. CONSTRUCTION DRAWINGS ARE BASED ON EVERSOURCE HISTORICAL DOCUMENTATION AND HAVE NOT BEEN FIELD VERIFIED. WHEN THE PIPE IS EXPOSED AND VARIANCES TO THE CERTIFIED DRAWINGS ARE FOUND, CONTACT GAS ENGINEERING TO DETERMINE PATH FORWARD.
- 5. ALL WORK SHALL BE PERFORMED PER EVERSOURCE, LOCAL, STATE, OSHA, AND FEDERAL REGULATIONS AND STANDARDS.
- 6. MATERIAL AND CONSTRUCTION SHALL CONFORM TO EVERSOURCE GAS STANDARDS.
- 7. THE LOCATIONS OF EXISTING UTILITIES AND UNDERGROUND STRUCTURES ARE APPROXIMATE AND MUST BE FIELD VERIFIED. ADDITIONAL UNDERGROUND FACILITIES MAY EXIST THAT ARE NOT SHOWN ON THESE DRAWINGS WHICH MAY REQUIRE ADDITIONAL OFFSETS IN THE PIPELINE.
- 8. WORK LOCATIONS SHOWN ON THE DRAWINGS ARE APPROXIMATE. EXACT LOCATIONS OF TIE-INS SHALL BE DETERMINED AT THE TIME OF CONSTRUCTION TO SUIT FIELD CONDITIONS AT THE SPECIFIC TIE-IN POINT. VERIFY LOCATIONS OF ALL EXISTING UTILITIES PRIOR TO BEGINNING ANY TIE-IN WORK.
- 9. ALL LIVE GAS WORK INCLUDING BUT NOT LIMITED TO TAPPING OF FITTINGS ON LIVE MAINS, STOPPING, MANIPULATING VALVE, ABANDONMENT, SHALL BE PERFORMED BY, OR AT THE DIRECTION AND UNDER THE DIRECT SUPERVISION OF EVERSOURCE GAS PERSONNEL AND IN ACCORDANCE WITH THE WRITTEN PROCEDURE. DRAWING CHANGES MAY ALSO REQUIRE A CHANGE TO THE PROCEDURE.
- 10. EXCAVATOR IS REQUIRED TO PROTECT EXISTING UTILITIES, STRUCTURES, LANDSCAPE FEATURES, SIGNAGE, CURBS, ETC. CARE SHOULD BE TAKEN NOT TO DISTURB OR DAMAGE SUCH ROADWAY, SIDEWALKS, AND GRASS DISTURBED SHALL BE RESTORED TO THE SATISFACTION OF THE CITY OR TOWN. PLANT BEDS WILL BE RELOCATED TO THEIR EXISTING REGULAR LOCATION.
- 11. IF THE PROJECT IS WITHIN 50 FEET OF A DISTRICT REGULATOR OR GATE STATION, ENSURE THAT A QUALIFIED I&R TECHNICIAN IS ON SITE.
- 12. ALL TRAFFIC CONTROL SHALL CONFORM TO THE LATEST EDITION OF THE MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES (MUTCD), INCLUDING ALL REVISIONS AND ADDENDA. ALL TRAFFIC CONTROL DEVICES WILL BE SUPPLIED BY EXCAVATOR.
- 13. PROPERTY LINES, STRUCTURES AND EXISTING CONDITIONS DEPICTED ON PLANS ARE BASED ON EVERSOURCE GIS INFORMATION AND HAVE NOT BEEN VERIFIED BY LAND SURVEY UNLESS NOTED.
- 14. EXISTING SERVICES SHOWN ON PLAN ARE FOR INFORMATION ONLY. PROPOSED SERVICES ARE NOT SHOWN ON PLANS AND ARE TO BE INSTALLED PER EVERSOURCE CONSTRUCTION STANDARDS.
- 15. PROPOSED WORK SHALL BE PERFORMED AND COMPLETED IN COMPLIANCE WITH ALL PERMITS AND APPROVALS.
- 16. MAINS AND SERVICES SHALL BE PRESSURE TESTED IN ACCORDANCE WITH EVERSOURCE OM-205.
- 17. MAOP:

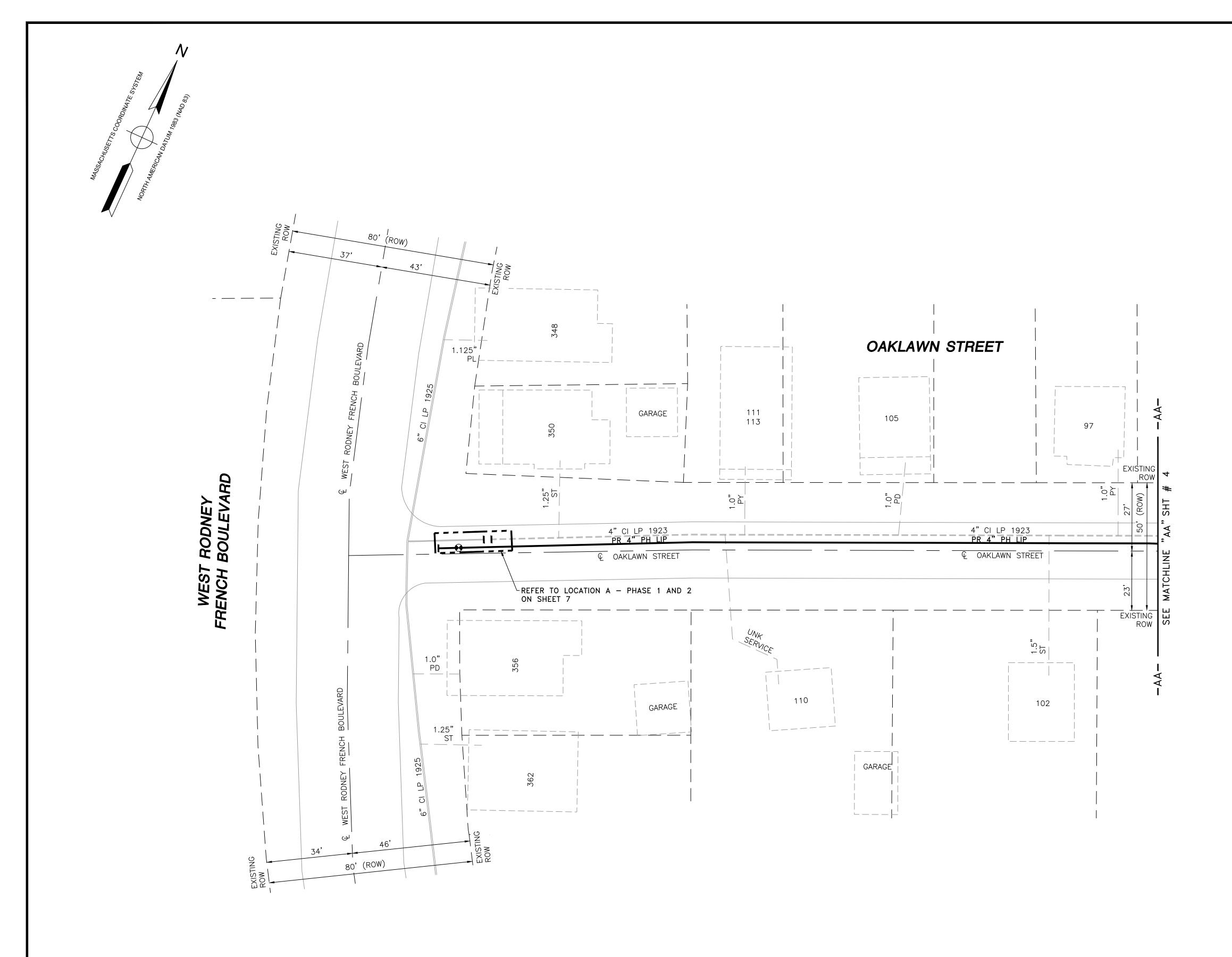
LP = 14" W.C.
LIP = 35 PSIG
IP = 60 PSIG
HP = 90 PSIG

18. ALL WORK SHALL BE PERFORMED PER EVERSOURCE, LOCAL, STATE AND FEDERAL REGULATIONS AND STANDARDS.

- 19. ALL PIPE WILL BE INSTALLED WITH A MINIMUM DEPTH IN ACCORDANCE WITH EVERSOURCE STANDARDS
- 20. SQUEEZE OPERATIONS SHOULD BE COMPLETED IN ACCORDANCE WITH OM-233
- 21. ENSURE ALL SERVICES BEING TRANSFERRED TO A HIGHER PRESSURE SYSTEM HAVE UPGRADED PRESSURE REGULATORS INSTALLED PRIOR TO ACTIVATION.
- 22. ENSURE VALVES ON EXISTING MAIN, WHERE PROPOSED MAIN WILL BE INSERTED HAVE BEEN MADE INOPERABLE.
- 23. ADDITIONAL VALVES AND TEES THAT ARE INCLUDED IN THE SCHEDULE OF MATERIALS MAY BE INSTALLED TEMPORARILY WHEN NEEDED TO FACILITATE TIE-INS AND PURGES.
- 24. METFIT FITTINGS MAY BE SUBSTITUTED FOR ELECTROFUSION FITTINGS WHERE NEEDED.
- 25. DO NOT SCALE FROM DRAWINGS.

SSUED FOR DNSTRUCTION	SEALED BY:	SEALED ON: 	DESIGNED IN ACCORDANCE WITH TITLE 49-PART 192 OF MINIMUM FEDERAL SAFETY STANDARDS AND GPTC GUIDE FOR GAS TRANSMISSION AND DISTRIBUTION PIPING SYSTEMS. LATEST EDITION.	FIELD VERIF
11/20/2020	SIGNATURE	LICENSE EXPIRATION: 06/30/2022	ENERGINEERING. 29 BARTLETT STREET MARLBOROUGH, MA 01752 TEL. (630) 353-4000 FAX (630) 535-7777 WWW.ENENGINEERING.COM	PRIOR TO PIF

	0	ISSUED FOR C	ONSTRUCTION		11/20/2020	ZS/	AB/EK
	NO. DESCRIPTION DATE D					DW/	CK/AP
			REVISION STAT	JS			
			EVERS UI				
	OAKLAWN STREET MAIN RELAY						
DIMENSIONS	NEW BEDFORD, MASSACHUSETTS						
FABRICATION	N GENERAL NOTES						
	SCALE:NOT TO SCALE				SHEE	T 2	OF 9
	DF	RAWN BY / DATE ZS 10/08/2020	CHECKED BY / DATE AB 11/20/2020		SHEET NUMBER		REV. NO.
	APF	PROVED BY / DATE K 11/20/2020	MA21PIPNEB008R0	MA-2	21-PIP-NEB-008-	02	0



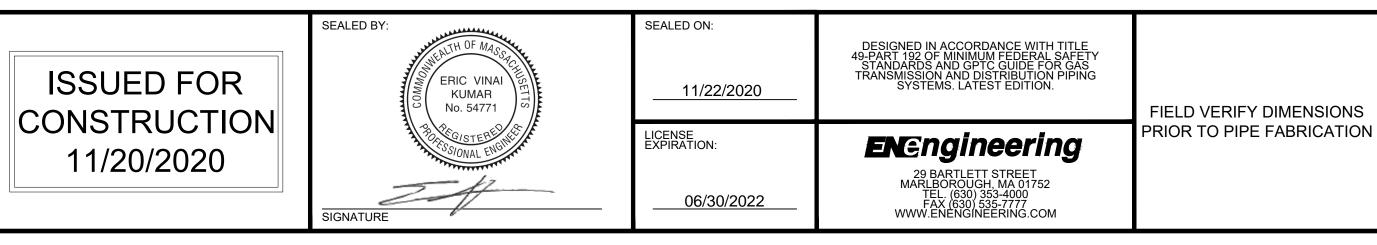
NOTES:

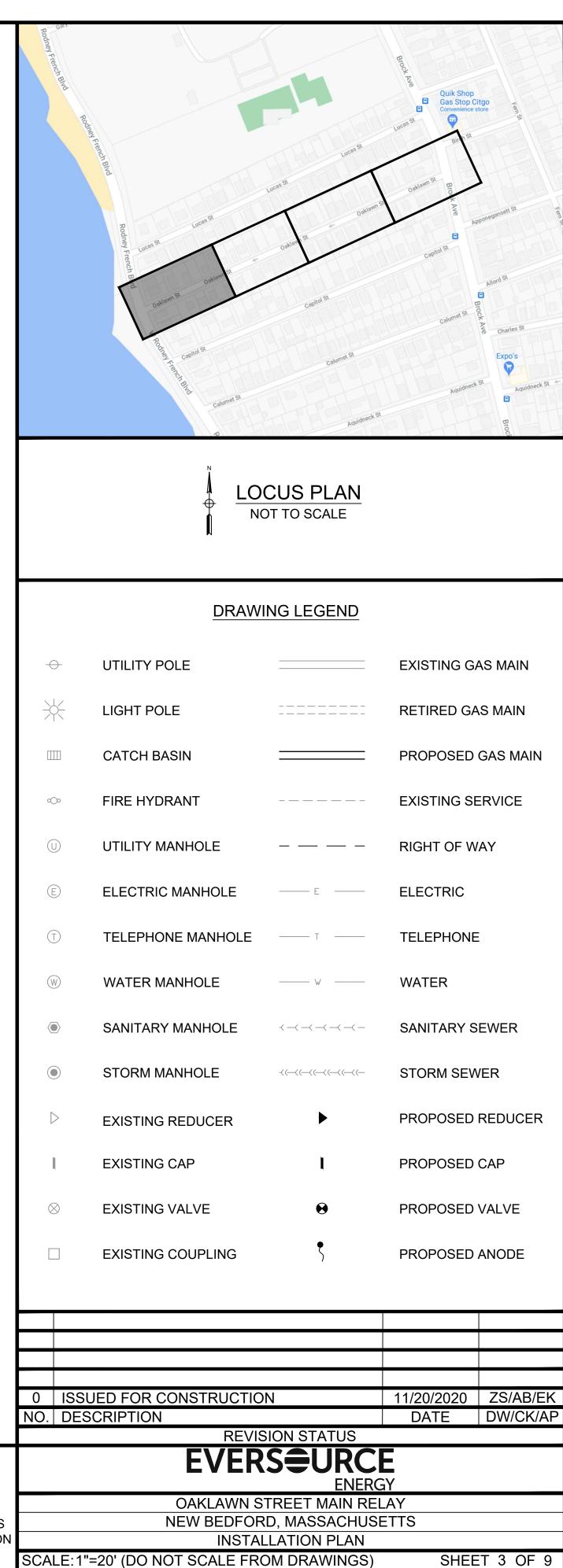
CONTRACTOR TO POTHOLE EXISTING UTILITIES 1.

AT CROSSING LOCATIONS PRIOR TO CONSTRUCTION. REFER TO GENERAL NOTES AND SCHEDULE OF MATERIALS ON SHEET #2.

3. HDPE 3408/4710 ELBOWS TO BE INSTALLED AS REQUIRED TO FACILITATE OFFSETS IN FIELD

LENGTH	SIZE	MATERIAL	DESCRIPTION
285'	4"	РН	INSTALL
260'	4"	CI	RETIRED

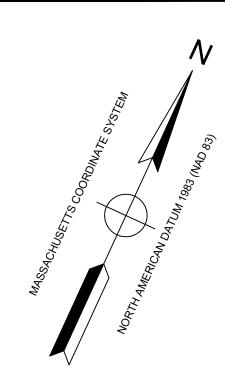


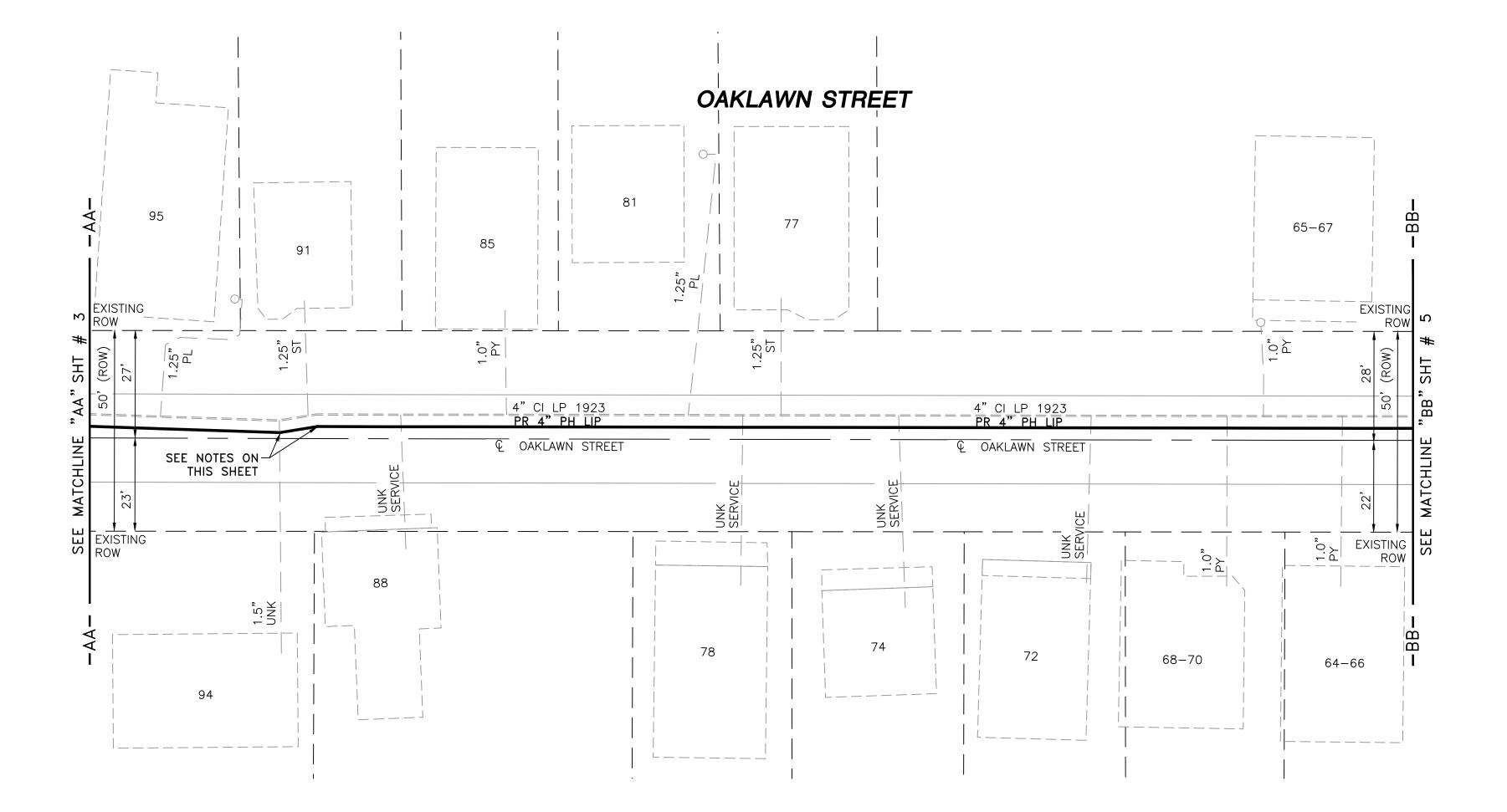


SCALE: 1"=20' (DO NOT SCALE FROM DRAWINGS) DRAWN BY / DATE ZS 10/08/2020 APPROVED BY / DATE EK 11/20/2020 CHECKED BY / DATE AB 11/20/2020 SHEET NUMBER MA-21-PIP-NEB-008-03 MA21PIPNEB008R0

REV. NO

0





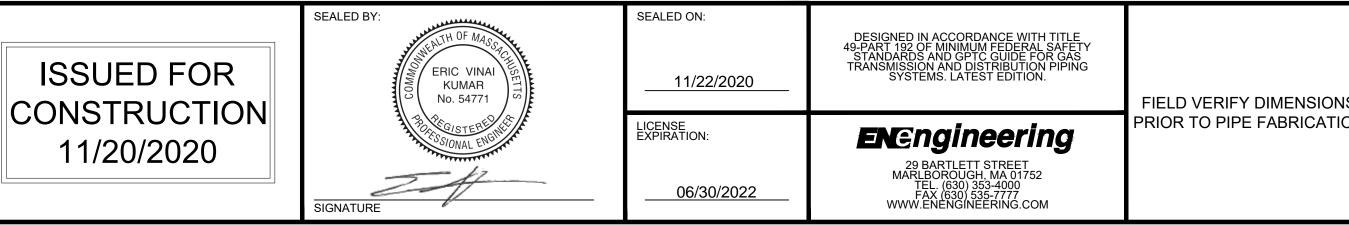
NOTES: 1. C

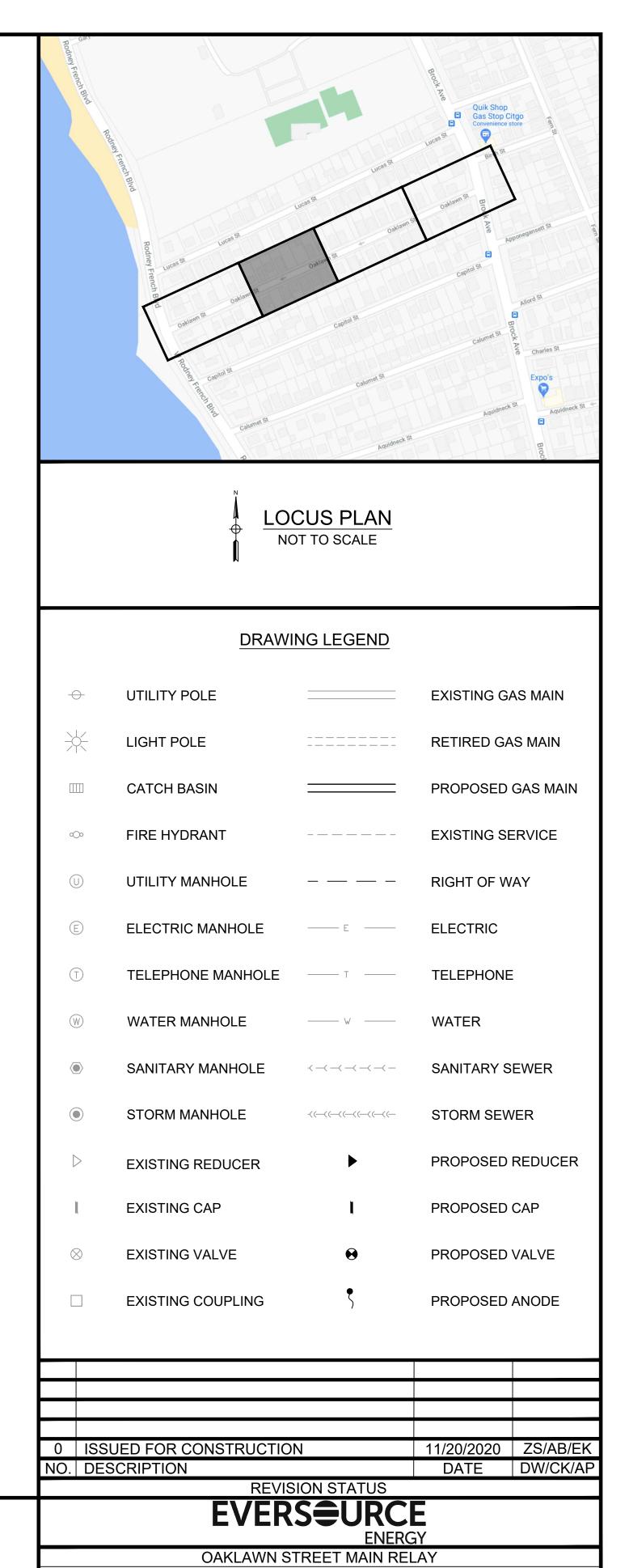
CONTRACTOR TO POTHOLE EXISTING UTILITIES

AT CROSSING LOCATIONS PRIOR TO CONSTRUCTION. REFER TO GENERAL NOTES AND SCHEDULE OF MATERIALS ON SHEET #2.

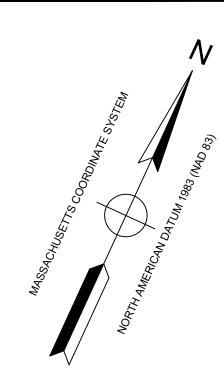
3. HDPE 3408/ 4710 ELBOWS TO BE INSTALLED AS REQUIRED TO FACILITATE OFFSETS IN FIELD

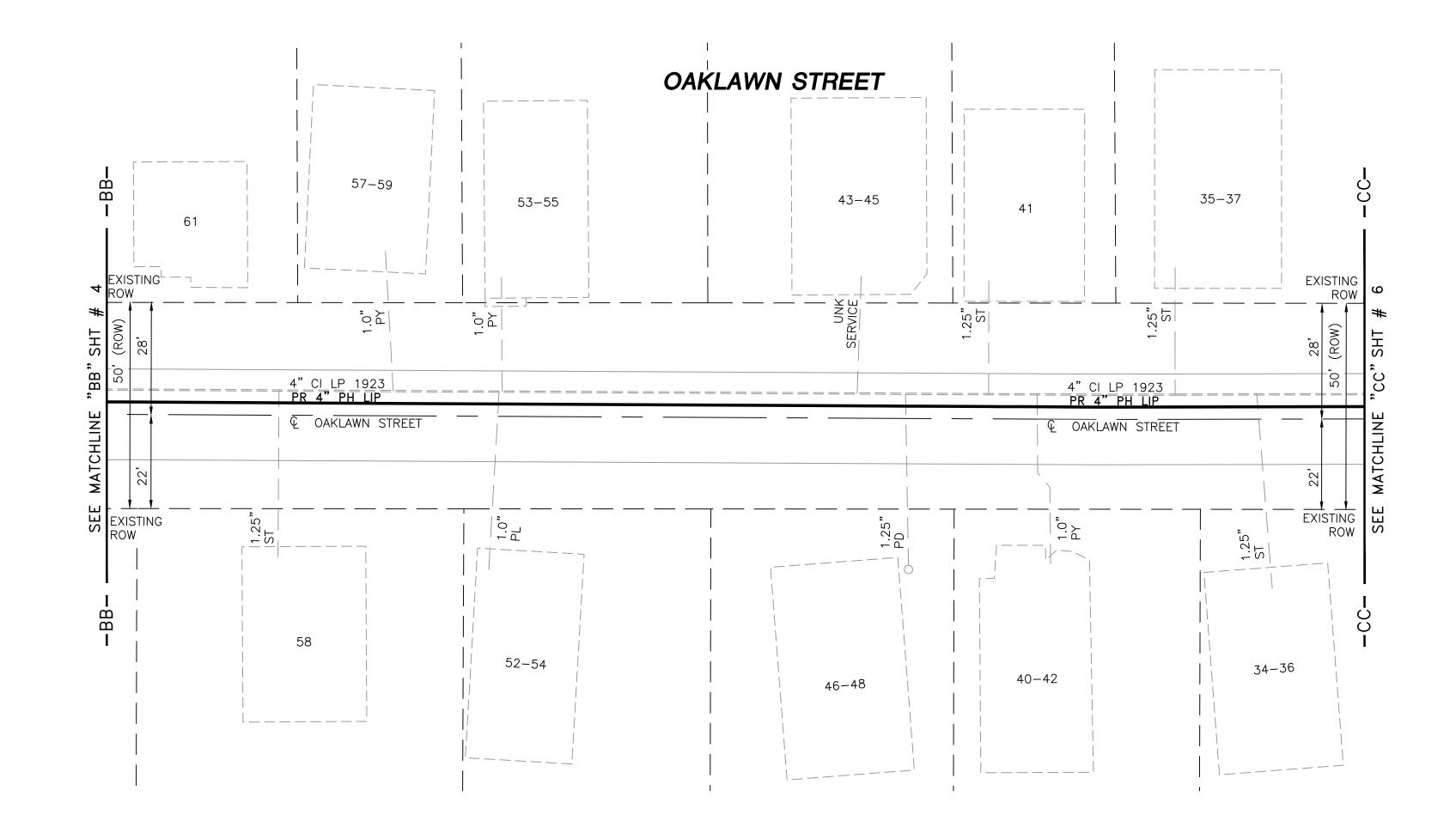
LENGTH	SIZE	MATERIAL	DESCRIPTION
330'	4"	РН	INSTALL
330'	4"	CI	RETIRED





NS	NEW BEDFORD, MASSACHUSETTS						
ION	INSTALLATION PLAN						
	SCALE:1"=20' (DO N	OT SCALE FROM DRAWI	NGS) SHEET 4	OF 9			
	DRAWN BY / DATE ZS 10/08/2020	CHECKED BY / DATE AB 11/20/2020	SHEET NUMBER	REV. NO.			
	APPROVED BY / DATE EK 11/20/2020	MA21PIPNEB008R0	MA-21-PIP-NEB-008-04	0			





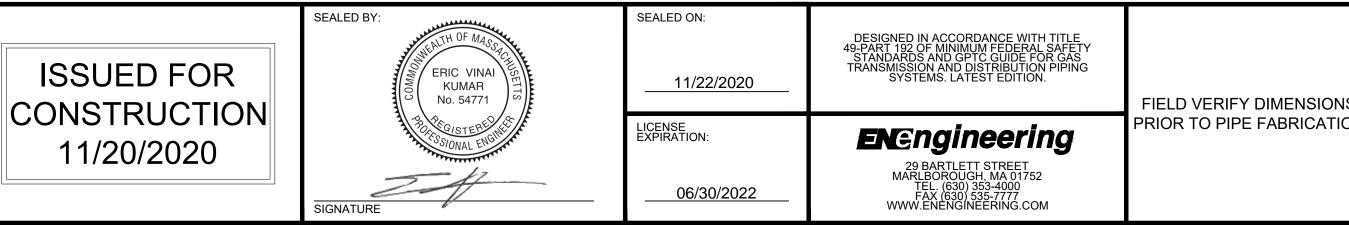
NOTES:

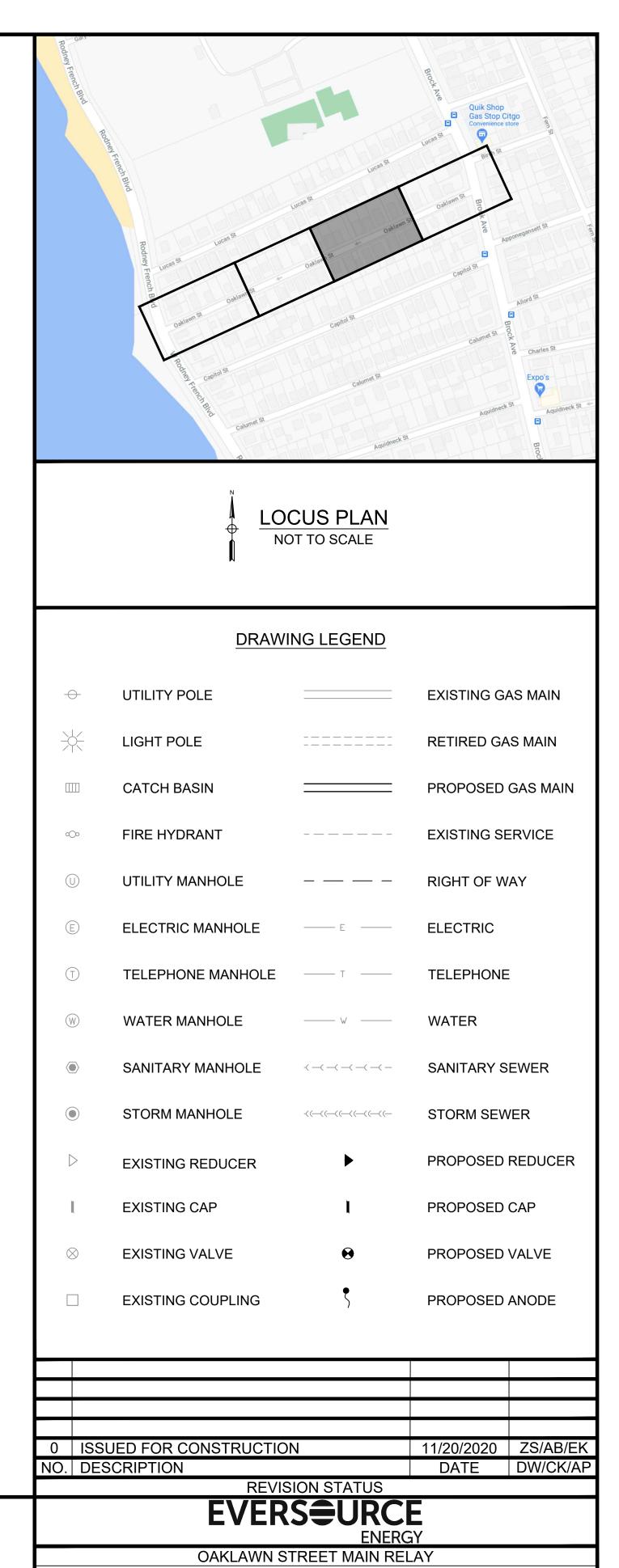
1. CONTRACTOR TO POTHOLE EXISTING UTILITIES

AT CROSSING LOCATIONS PRIOR TO CONSTRUCTION. 2. REFER TO GENERAL NOTES AND SCHEDULE OF MATERIALS ON SHEET #2.

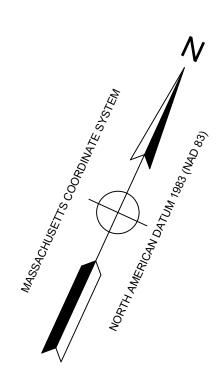
3. HDPE 3408/ 4710 ELBOWS TO BE INSTALLED AS REQUIRED TO FACILITATE OFFSETS IN FIELD

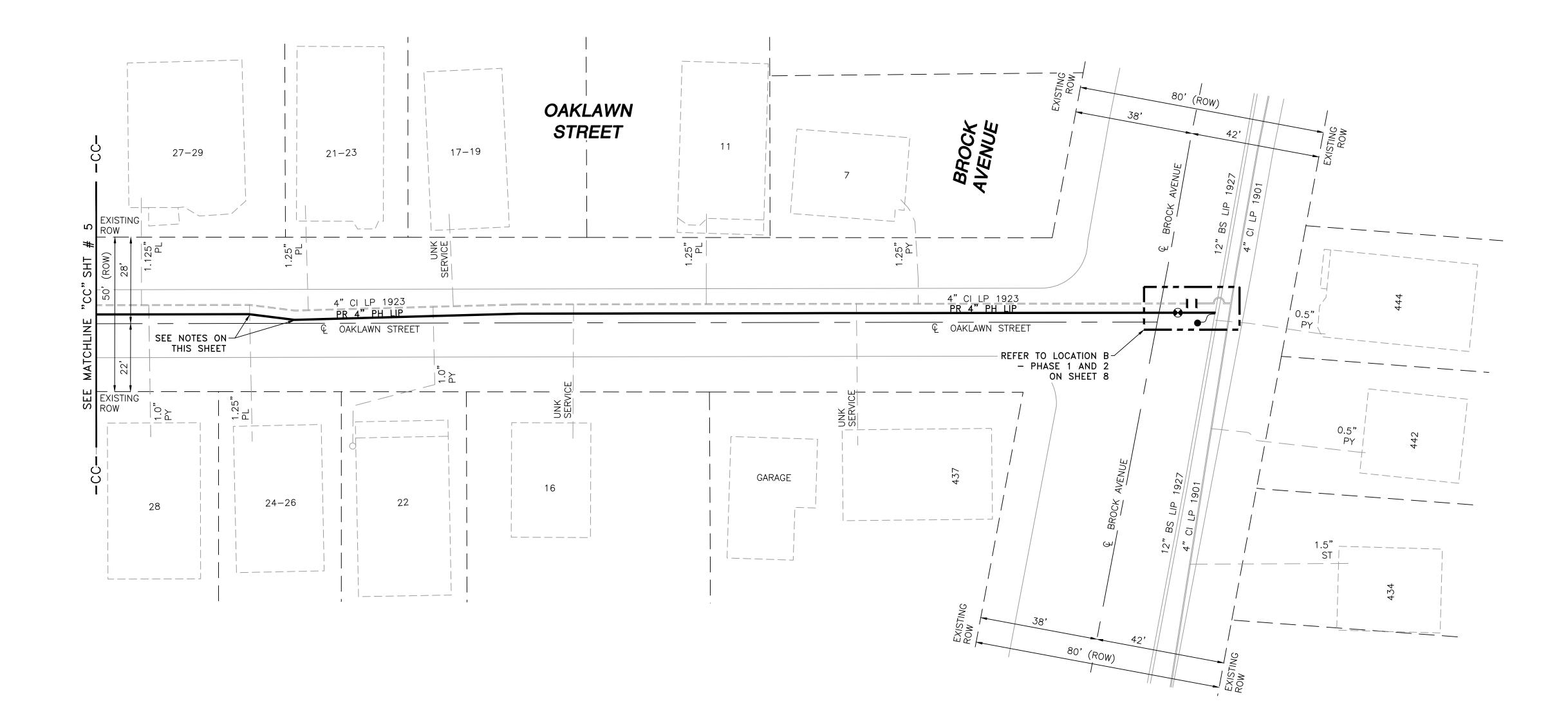
LENGTH	SIZE	MATERIAL	DESCRIPTION
305'	4"	РН	INSTALL
305'	4"	CI	RETIRED





NS	NEW BEDFORD, MASSACHUSETTS						
ION	INSTALLATION PLAN						
	SCALE:1"=20' (DO N	OT SCALE FROM DRAWI	NGS) SHEET 5	OF 9			
	DRAWN BY / DATE	CHECKED BY / DATE	SHEET NUMBER	REV. NO.			
	ZS 10/08/2020 APPROVED BY / DATE EK 11/20/2020	AB 11/20/2020 MA21PIPNEB008R0	MA-21-PIP-NEB-008-05	0			



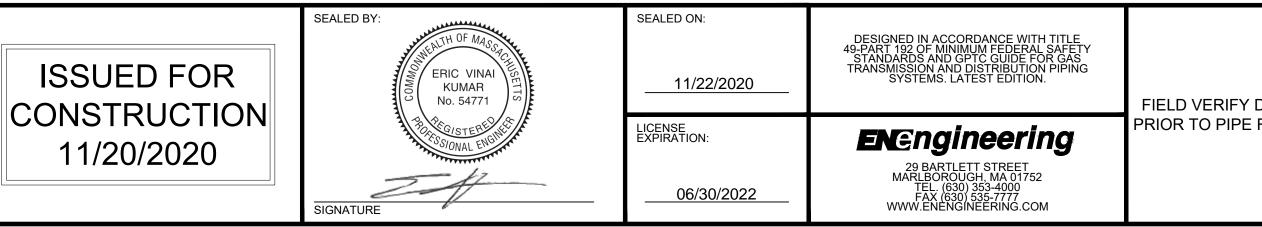


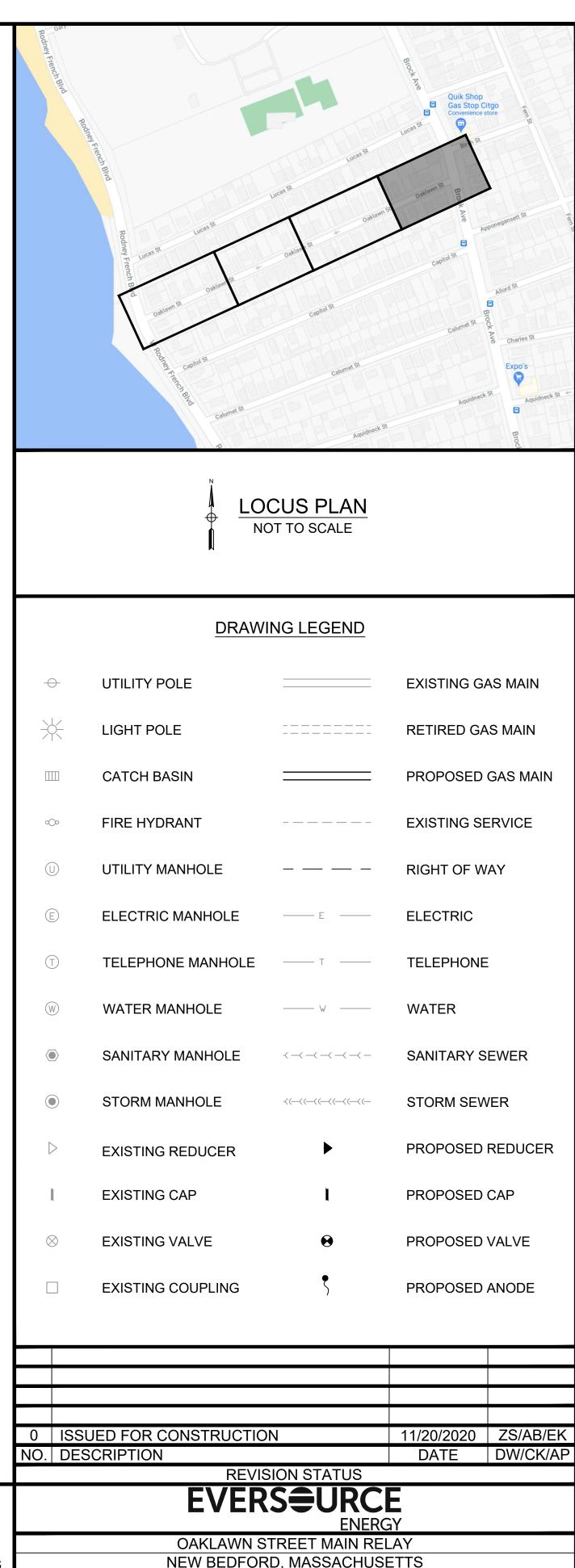
NOTES: 1. CONTRACTOR TO POTHOLE EXISTING UTILITIES

AT CROSSING LOCATIONS PRIOR TO CONSTRUCTION. REFER TO GENERAL NOTES AND SCHEDULE OF MATERIALS ON SHEET #2.

3. HDPE 3408/ 4710 ELBOWS TO BE INSTALLED AS REQUIRED TO FACILITATE OFFSETS IN FIELD

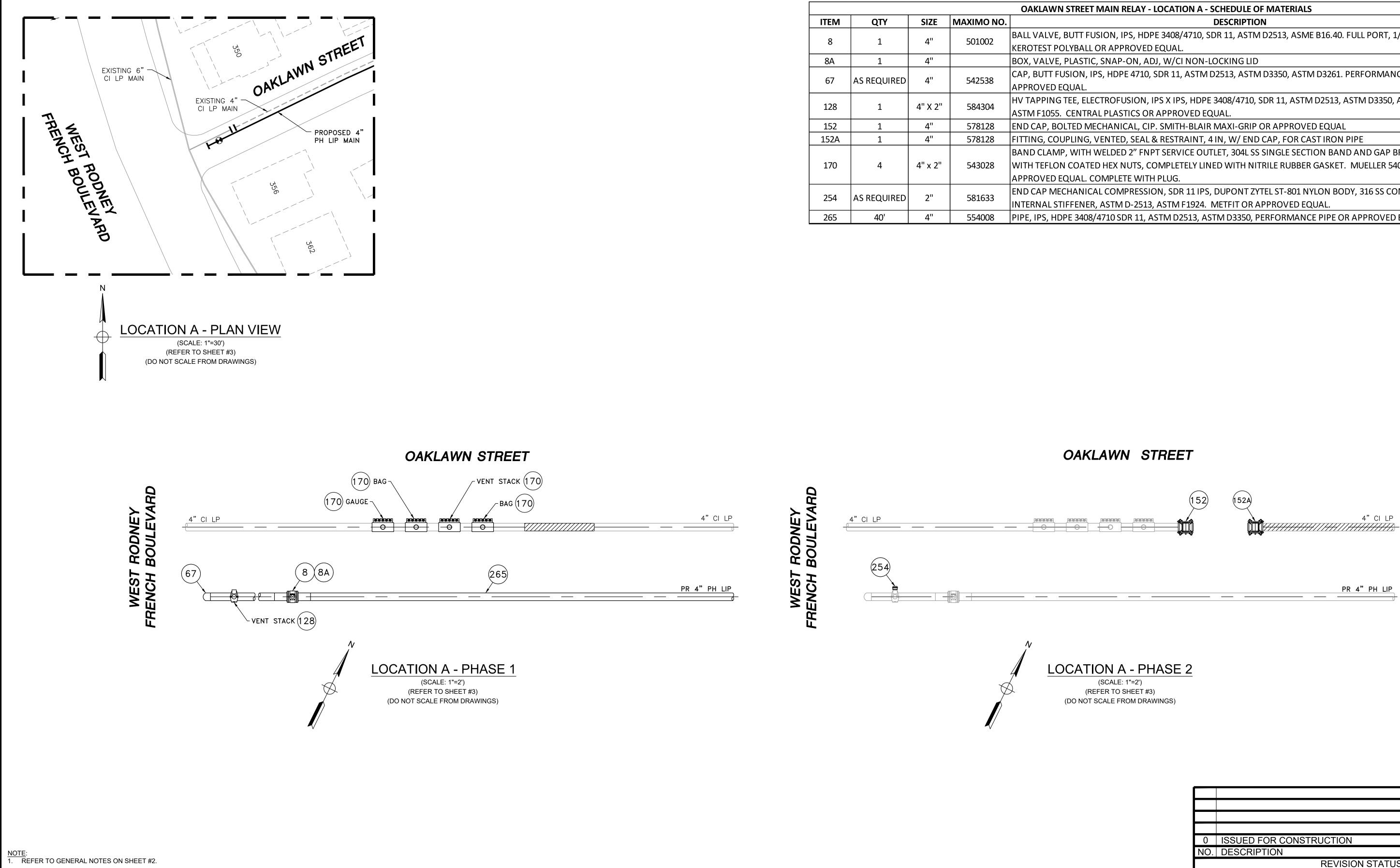
LENGTH	SIZE	MATERIAL	DESCRIPTION
365'	4"	РН	INSTALL
355'	4"	CI	RETIRED





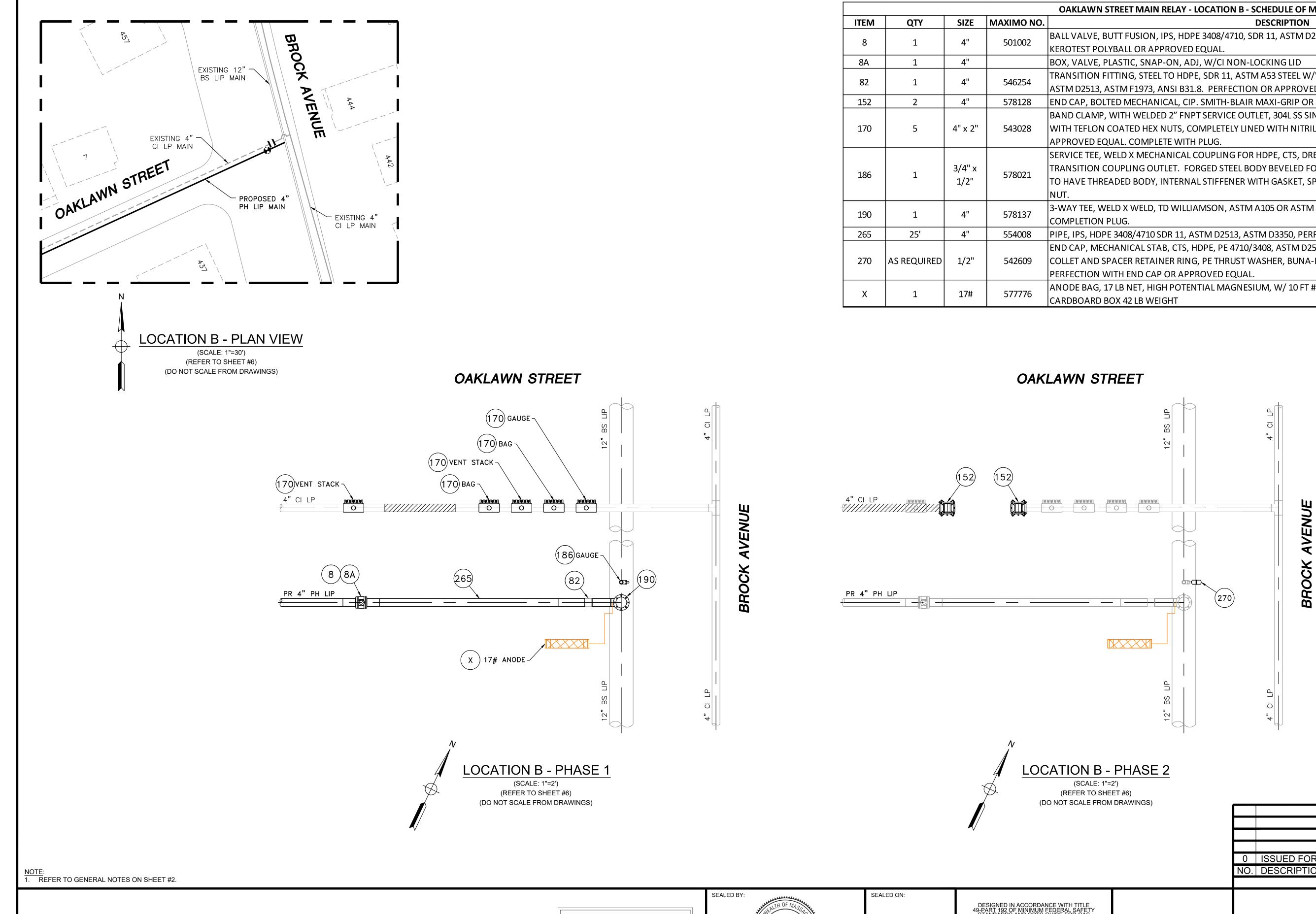
DIMENSIONS
ABRICATION

NS	INSTALLATION PLAN									
ION										
	SCALE:1"=20' (DO N	OT SCALE FROM DRAWI	NGS) SHEET 6	OF 9						
	DRAWN BY / DATE ZS 10/08/2020	CHECKED BY / DATE AB 11/20/2020	SHEET NUMBER	REV. NO.						
	APPROVED BY / DATE EK 11/20/2020	MA21PIPNEB008R0	MA-21-PIP-NEB-008-06	0						



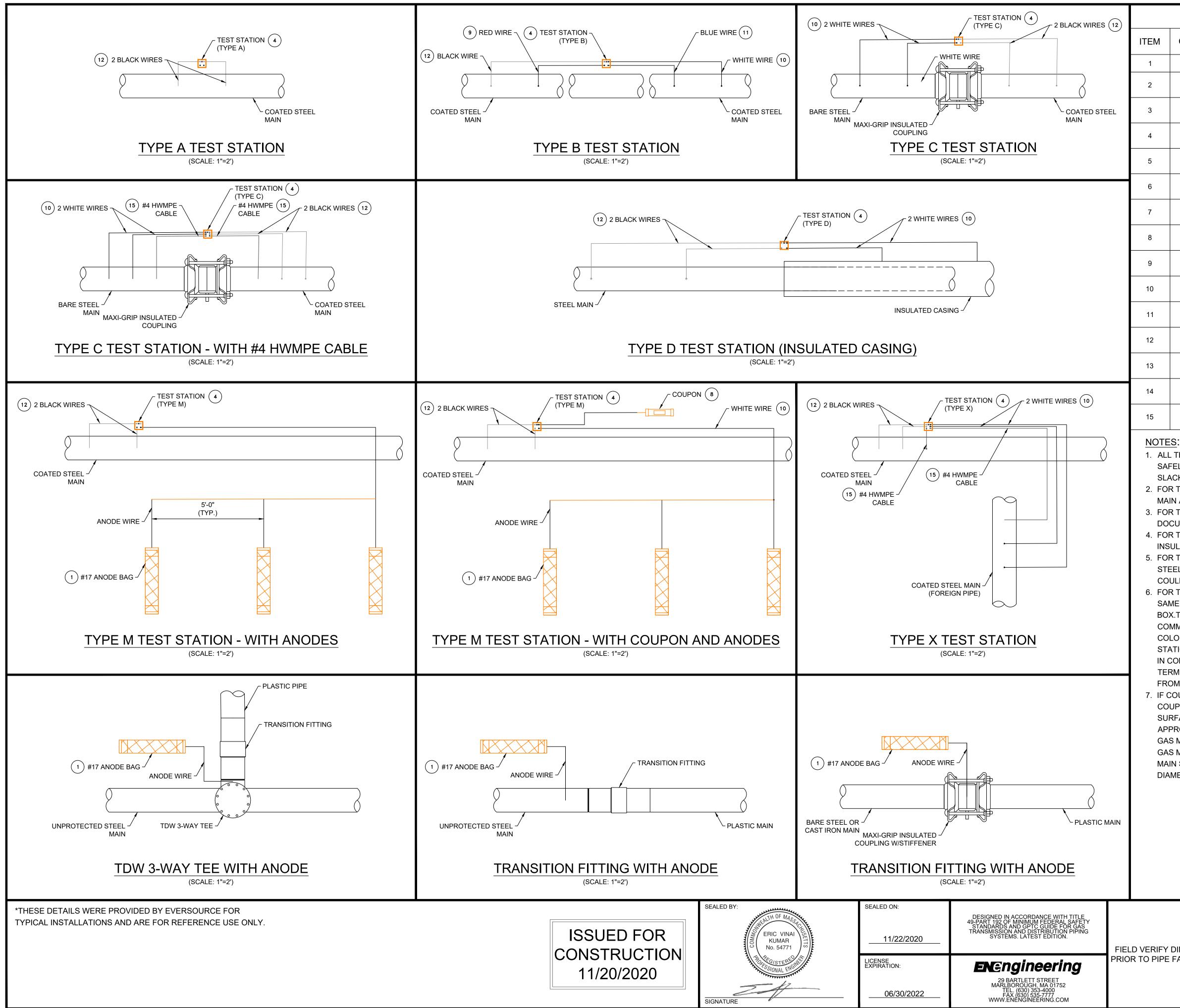
OAKLAWN STREET MAIN RELAY - LOCATION A - SCHEDULE OF MATERIALS							
ITEM							
8	1	4"	501002	BALL VALVE, BUTT FUSION, IPS, HDPE 3408/4710, SDR 11, ASTM D2513, ASME B16.40. FULL PORT, 1/4 TURN, KEROTEST POLYBALL OR APPROVED EQUAL.	ASTM D2513		
8A	1	4"		BOX, VALVE, PLASTIC, SNAP-ON, ADJ, W/CI NON-LOCKING LID			
67	AS REQUIRED	4"	542538	CAP, BUTT FUSION, IPS, HDPE 4710, SDR 11, ASTM D2513, ASTM D3350, ASTM D3261. PERFORMANCE PIPE OR APPROVED EQUAL.	ASTM D2513		
128	1	4" X 2"	584304	HV TAPPING TEE, ELECTROFUSION, IPS X IPS, HDPE 3408/4710, SDR 11, ASTM D2513, ASTM D3350, ASTM D3261, ASTM F1055. CENTRAL PLASTICS OR APPROVED EQUAL.	ASTM D2513		
152	1	4"	578128	END CAP, BOLTED MECHANICAL, CIP. SMITH-BLAIR MAXI-GRIP OR APPROVED EQUAL			
152A	1	4"	578128	FITTING, COUPLING, VENTED, SEAL & RESTRAINT, 4 IN, W/ END CAP, FOR CAST IRON PIPE			
170	4	4" x 2"	543028	BAND CLAMP, WITH WELDED 2" FNPT SERVICE OUTLET, 304L SS SINGLE SECTION BAND AND GAP BRIDGES, SS STUDS WITH TEFLON COATED HEX NUTS, COMPLETELY LINED WITH NITRILE RUBBER GASKET. MUELLER 540 SERVI-SEAL OR APPROVED EQUAL. COMPLETE WITH PLUG.			
254	AS REQUIRED	2"	1 581633	END CAP MECHANICAL COMPRESSION, SDR 11 IPS, DUPONT ZYTEL ST-801 NYLON BODY, 316 SS COMRESSION RING, INTERNAL STIFFENER, ASTM D-2513, ASTM F1924. METFIT OR APPROVED EQUAL.	ASTM D2513		
265	40'	4"	554008	PIPE, IPS, HDPE 3408/4710 SDR 11, ASTM D2513, ASTM D3350, PERFORMANCE PIPE OR APPROVED EQUAL	ASTM D2513		

					0 ISS	SUED FOR CO	ONSTRUCTION	11/20/2020	ZS/AB/EK
					NO. DE	SCRIPTION		DATE	DW/CK/AP
							REVISION STATU		
	SEALED BY:	ERIC VINAL ERIC VINAL	SEALED ON: DESIGNED IN ACCORDANCE WITH TITLE 49-PART 192 OF MINIMUM FEDERAL SAFETY STANDARDS AND GPTC GUIDE FOR GAS TRANSMISSION AND DISTRIBUTION PIPING SYSTEMS. LATEST EDITION.	FIELD VERIFY DIMENSIONS	EVERS URCE ENERGY				
ISSUED FOR					OAKLAWN STREET MAIN RELAY				
CONSTRUCTION					NEW BEDFORD, MASSACHUSETTS				
CONSTRUCTION	B CLOISTERE NET	LICENSE EXPIRATION:	ENCogingoring	PRIOR TO PIPE FABRICATION	LOCATION A - PHASE 1, 2 AND SCHEDULE OF MATERIALS			LS	
11/20/2020	3 SIONAL END	EXFINATION.	EN Engineering		SCALE: A	AS NOTED		SHEE	T 7 OF 9
			29 BARTLETT STREET MARLBOROUGH, MA 01752 TEL (620) 2624 4000		DRAWN	I BY / DATE)/08/2020	CHECKED BY / DATE AB 11/20/2020	SHEET NUMBER	REV. NO.
	SIGNATURE	06/30/2022	29 BARTLETT STREET MARLBOROUGH, MA 01752 TEL. (630) 353-4000 FAX (630) 535-7777 WWW.ENENGINEERING.COM		APPROVE EK 11	ED BY / DATE 1/20/2020	MA21PIPNEB008R0	MA-21-PIP-NEB-008-0	07 0



	OAKLAWN STREET MAIN RELAY - LOCATION B - SCHEDULE OF MATERIALS								
ITEM	ITEM QTY SIZE MAXIMO NO.		MAXIMO NO.	DESCRIPTION	MATERIAL				
8	1	4"	501002	BALL VALVE, BUTT FUSION, IPS, HDPE 3408/4710, SDR 11, ASTM D2513, ASME B16.40. FULL PORT, 1/4 TURN, KEROTEST POLYBALL OR APPROVED EQUAL.	ASTM D2513				
8A	1	4"		BOX, VALVE, PLASTIC, SNAP-ON, ADJ, W/CI NON-LOCKING LID					
82	1	4"	546254	TRANSITION FITTING, STEEL TO HDPE, SDR 11, ASTM A53 STEEL W/WELD END, HDPE 3408 W/BUTT FUSION END, ASTM D2513, ASTM F1973, ANSI B31.8. PERFECTION OR APPROVED EQUAL.					
152	2	4"	578128	END CAP, BOLTED MECHANICAL, CIP. SMITH-BLAIR MAXI-GRIP OR APPROVED EQUAL					
170	5	4" x 2"	543028	BAND CLAMP, WITH WELDED 2" FNPT SERVICE OUTLET, 304L SS SINGLE SECTION BAND AND GAP BRIDGES, SS STUDS WITH TEFLON COATED HEX NUTS, COMPLETELY LINED WITH NITRILE RUBBER GASKET. MUELLER 540 SERVI-SEAL OR APPROVED EQUAL. COMPLETE WITH PLUG.					
186	1	3/4" x 1/2"	578021	SERVICE TEE, WELD X MECHANICAL COUPLING FOR HDPE, CTS, DRESSER STYLE 90 TAP-N-VALVE WITH STYLE 501 TRANSITION COUPLING OUTLET. FORGED STEEL BODY BEVELED FOR WELDING. STYLE 501 TRANSITION COUPLING TO HAVE THREADED BODY, INTERNAL STIFFENER WITH GASKET, SPRING WASHER AND GRIP RING WITH THREADED NUT.					
190	1	4"	578137	3-WAY TEE, WELD X WELD, TD WILLIAMSON, ASTM A105 OR ASTM A234 WPB BODY, WITH FLANGED CAP AND COMPLETION PLUG.	ASTM A105				
265	25'	4"	554008	PIPE, IPS, HDPE 3408/4710 SDR 11, ASTM D2513, ASTM D3350, PERFORMANCE PIPE OR APPROVED EQUAL	ASTM D2513				
270	AS REQUIRED	1/2"	542609	END CAP, MECHANICAL STAB, CTS, HDPE, PE 4710/3408, ASTM D2513, WITH SS GRIPPING SUPPORT RING, ACETAL COLLET AND SPACER RETAINER RING, PE THRUST WASHER, BUNA-N O-RING, ZINC-PLATED CS INSERT STIFFENER, PERFECTION WITH END CAP OR APPROVED EQUAL.	ASTM D2513				
х	1	17#	577776	ANODE BAG, 17 LB NET, HIGH POTENTIAL MAGNESIUM, W/ 10 FT #10 AWG TW ORANGE LEAD WIRE, PACKED IN CARDBOARD BOX 42 LB WEIGHT					

M DRAWINGS)					0 ISSUED FOR C NO. DESCRIPTION		DATE	ZS/AB/EK DW/CK/AP	
ISSUED FOR	SEALED BY:	ERIC VINAL KUMAR	SEALED ON: 11/22/2020	DESIGNED IN ACCORDANCE WITH TITLE 49-PART 192 OF MINIMUM FEDERAL SAFETY STANDARDS AND GPTC GUIDE FOR GAS TRANSMISSION AND DISTRIBUTION PIPING SYSTEMS. LATEST EDITION.	FIELD VERIFY DIMENSIONS		EVERSEU OAKLAWN STREET MA NEW BEDFORD, MASSA	ENERGY IN RELAY	
CONSTRUCTION 11/20/2020		LICENSE EXPIRATION: 06/30/2022	29 BARTLETT STREET MARLBOROUGH, MA 01752 TEL. (630) 353-4000 FAX (630) 535-7777 WWW.ENENGINEERING.COM	PRIOR TO PIPE FABRICATION	LOCATION I SCALE: AS NOTED DRAWN BY / DATE ZS 10/08/2020 APPROVED BY / DATE EK 11/20/2020	B - PHASE 1, 2 AND SCH CHECKED BY / DATE AB 11/20/2020 MA21PIPNEB008R0		8 OF 9 REV. NO.	



CATHODIC PROTECTION BILL OF MATERIALS								
QTY	SIZE	MAXIMO NO.	DESCRIPTION					
Х	EA	577776	ANODE,BAG, 17 LB NET, HIGH POTENTIAL MAGNESIUM, W/ 10 FT #10 AWG TW ORANGE LEAD WIRE, PACKED IN CARDBOARD BOX 42 LB TOTAL WEIGHT					
x	EA	517626	CONNECTOR, SPLIT BOLT, 12 SOLID - 10 STRANDED, CU TO CU, HOUSING (COVER) MATE IN 590389,					
x	EA	590389	HOUSING, 50 V MAX, 10 AWG MAX, FOR PROTECTING TRACER WIRE SPLICES, USED WITH CONNECTOR IN 517626. 10/BAG					
x	EA	590871	BOX VALVE, TEST STATION, CP TEST #178, 10-1/4 IN DIA. LID, 8-3/8 IN I.D. 16 IN H., ASTM A48 CL 25 CAST IRON, FOR OFF-ROAD USE ONLY					
x	BOX	508567	POWDER, CARTRIDGE, TYPE IS F-33, ALLOY , CAP COLOR CLEAR, 15 GM CHARGE, 20/PAC, FOR STEEL PIPE					
x	EA	559168	SLEEVE,ELECTRICAL, #14 TO 10 AWG, W/ THERMITE WELDER, FOR CATHODIC PROTECTION					
x	ES	584045	EDI CONCENTRIC COUPON ASSEMBLY INCLUDING UCB-ZIN-LW010, 10 FT OF CABLE					
x	ES	603126	EDI CONCENTRIC COUPON ASSEMBLY INCLUDING UCB-ZIN-LW025, 25 FT OF CABLE					
x	ROLL	603140	WIRE,ELECTRICAL, THHN, 1/C, #10 AWG, STRANDED, RED, INSULATED, CU, 500 FT SPOOL, WIRE					
x	ROLL	578415	WIRE,ELECTRICAL, THHN, 1/C, #10 AWG, STRANDED, WHITE, INSULATED, CU, 500 FT SPOOL, WIRE					
x	ROLL	603141	WIRE,ELECTRICAL, THHN, 1/C, #10 AWG, STRANDED, BLUE INSULATED, CU, 500 FT SPOOL, WIRE					
x	ROLL	603139	WIRE,ELECTRICAL, THHN, 1/C, #10 AWG, STRANDED, BLACK, INSULATED, CU, 500 FT SPOOL,WIRE					
x	EA	500804	WELDER,THERMITE, THERMITE, FOR GAS PIPE, #12 CABLE,HORIZONTAL STEEL PIPE 4 IN AND LARGER DIAMETER					
x	EA	500805	WELDER,THERMITE, THERMITE, FOR GAS PIPE, #12 CABLE, HORIZONTAL STEEL PIPE 3/4 - 3-1/2 IN DIAMETER					
x	FT	513850	CABLE, INSULATED, CATHODIC PROTECTION, 1/C, #4 AWG, 7 STR, 600 V, BLACK, HMWPE, CU, 1000 FT ROLLS					

1. ALL TEST STATION BOXES SHOULD BE INSTALLED IN A SAFE LOCATION WHERE ONE INDIVIDUAL CAN SAFELY OPEN AND ACCESS THE TEST WIRES. ALL TEST WIRES INSIDE THE BOX SHOULD HAVE ENOUGH SLACK ON THE WIRES SO THEY CAN EXTEND A MINIMUM OF 12" ABOVE GRADE.

2. FOR TYPE A TEST STATIONS, THE TWO WIRES SHOULD BE THERMITE WELDED TO THE COATED STEEL MAIN AND BE THE SAME COLOR. (COUPONS COULD BE ADDED TO THE TEST STATION TYPE) 3. FOR TYPE B TEST STATIONS, EACH OF THE FOUR WIRES SHOULD BE A DIFFERENT COLOR AND DOCUMENTED

4. FOR TYPE C TEST STATIONS, THE WIRES SHOULD BE THE SAME COLOR ON EACH SIDE OF THE INSULATED COUPLING. (ANODES AND/OR COUPONS COULD BE ADDED TO THIS TEST STATION TYPE) 5. FOR TYPE D TEST STATIONS WHICH ARE AT A CASING, WHITE WIRES ARE NORMALLY INSTALLED ON THE STEEL CASING AND BLACK WIRES ON INSTALLED ON THE CARRIER PIPE. (ANODES AND/OR COUPONS COULD BE ADDED TO THIS TEST STATION TYPE).

6. FOR TYPE M TEST STATIONS, THE TWO WIRES THERMITE WELDED TO THE CARRIER PIPE SHOULD BE THE SAME COLOR WIRE. THERE IS ALSO MAGNESIUM ANODE(S) WIRE(S) LOCATED INSIDE THE TEST STATION BOX.THE WIRE COLOR (TYPICALLY ORANGE) FOR THE ANODES. IF THE ANODE WIRES ARE SPLICED TO A COMMON ANODE HEADER CABLE, THE ANODE HEADER CABLE SHOULD BE A (WHITE OR RED) DIFFERENT COLOR WIRE THAN THE WIRE THAT WAS THERMITE WELDED TO THE CARRIER PIPE. AT A TYPE M TEST STATION, NO MAGNESIUM ANODES SHOULD BE DIRECTLY THERMITE WELDED TO THE CARRIER PIPE OR IN CONTACT WITH THE CARRIER PIPE. THE ANODE HEADER WIRE OR INDIVIDUAL ANODE WIRES SHOULD TERMINATE INSIDE THE TEST STATION BOX. ANODES SHOULD BE SPACED A MINIMUM OF 5' ON CENTER FROM EACH OTHER AND A MINIMUM OF 12" AWAY AND BELOW THE BOTTOM OF THE STEEL MAIN. 7. IF COUPONS ARE TO BE INSTALLED, FIRST REMOVE THE PROTECTIVE LABEL COVERING THE STEEL COUPON AND THE RED STICKERS COVERING EACH SENSING PORT. CLEAN THE ENTIRE STEEL COUPON SURFACE WITH ALCOHOL TO REMOVE THE CORROSION INHIBITOR .PLACE THE COUPON ASSEMBLY APPROXIMATELY 12" FROM THE GAS MAIN BEING MONITORED WITH THE SENSING PORTS FACING THE GAS MAIN. THE COUPON ASSEMBLY SHOULD BE LOCATED ADJACENT TO THE BOTTOM PORTION OF THE GAS MAIN, ANYWHERE BETWEEN 3 O'CLOCK AND 9 O'CLOCK. THE SOIL BETWEEN THE COUPON AND THE MAIN SHOULD BE WELL COMPACTED AND CONTAIN NO ROCKS LARGER THAN A CENTIMETER IN DIAMETER OR FOREIGN MATERIAL.

	0	ISSUED FOR C	ONSTRUCTION		11/20/2020	ZS/	AB/EK
	NO.	DESCRIPTION			DATE	DW/	′CK/AP
			REVISION STAT	JS			
			EVERS	RCF			
	ENERGY OAKLAWN STREET MAIN RELAY						
DIMENSIONS	NEW BEDFORD, MASSACHUSETTS						
FABRICATION	N STANDARD CORROSION DETAILS						
	SCALE:1"=2' (DO NOT SCALE FROM DRAWINGS) SHEET 9 (OF 9
		RAWN BY / DATE ZS 10/08/2020	CHECKED BY / DATE AB 11/20/2020		SHEET NUMBER		REV. NO.
	APF	PROVED BY / DATE K 11/20/2020	MA21PIPNEB008R0	MA-2	1-PIP-NEB-008-	09	0